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(54) **METHOD OF EDGING A SPECTACLE LENS, SPECTACLE LENS EDGING SYSTEM AND SPECTACLE LENS EDGING PROGRAM**

(71) Applicant: **HOYA CORPORATION**, Tokyo (JP)

(72) Inventor: **Yoshihiro Kikuchi**, Tokyo (JP)

(73) Assignee: **HOYA CORPORATION**, Tokyo (JP)

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See application file for complete search history.

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Primary Examiner — Carlos Ortiz Rodriguez
Assistant Examiner — Sheela S Rao
(74) *Attorney, Agent, or Firm* — Oliff PLC

(57) **ABSTRACT**

A controller **240** that gives an instruction of edging a spectacle lens, to a lens edger based on frame shape data outputted from a spectacle frame measuring machine, includes: recognition parts **240***a*, **240***b* that recognize a positional relation between a groove shape of the spectacle frame whose frame shape data is measured, and a measurement reference point being a reference when measuring the frame shape data, and a positional relation between a beveling instruction reference point being a reference when a beveling instruction is given to the lens edger and a bevel shape obtained by the beveling; and a beveling amount correcting part **240***d* that corrects a beveling amount when giving an instruction of beveling to the lens edger based on each positional relation recognized by the recognition parts **240***a*, **240***b*, so that the bevel shape is fitted into the groove shape.

9 Claims, 5 Drawing Sheets